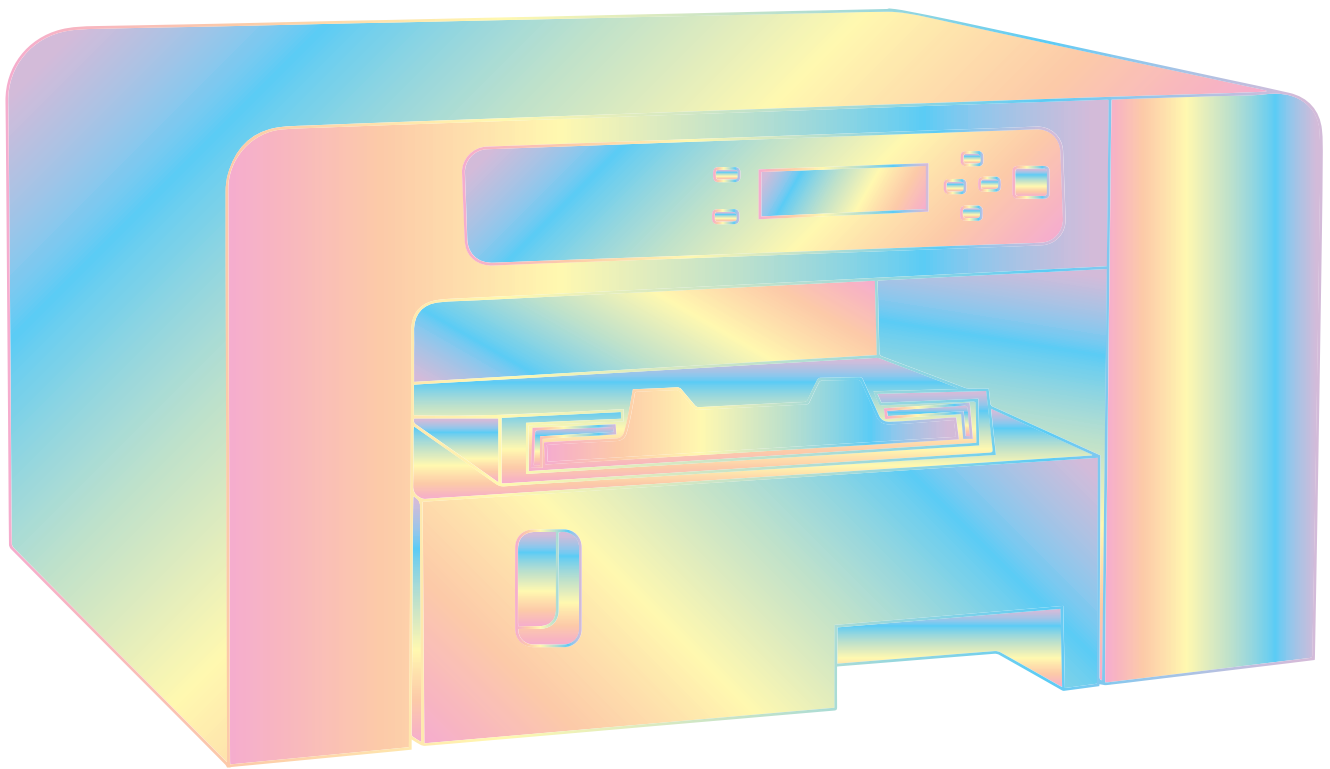


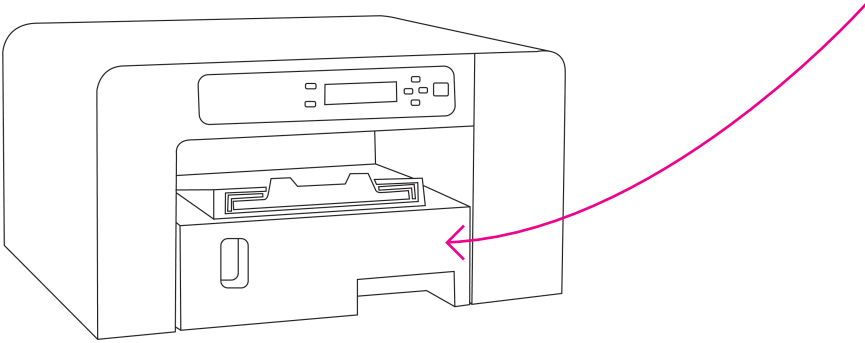
SAWGRASS SG800 DYE SUBLIMATION PRINTER



P R I N T I N G

Did you do a test print first? Are the colors accurate to what you want? If so, continue.

Open the paper tray and place a sheet of the dye sublimation paper in with the whiter side facing down.



Open your file in Illustrator or Photoshop.
Mirror your image so it will transfer correctly.

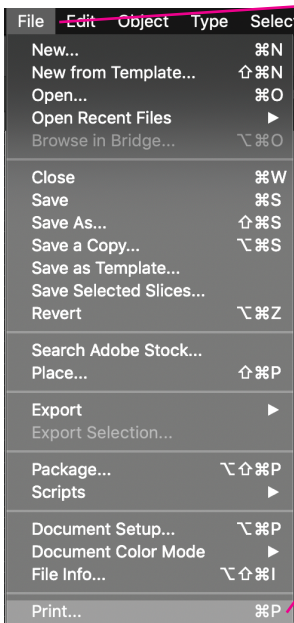
What I want my image to look like.



How it needs to be printed.

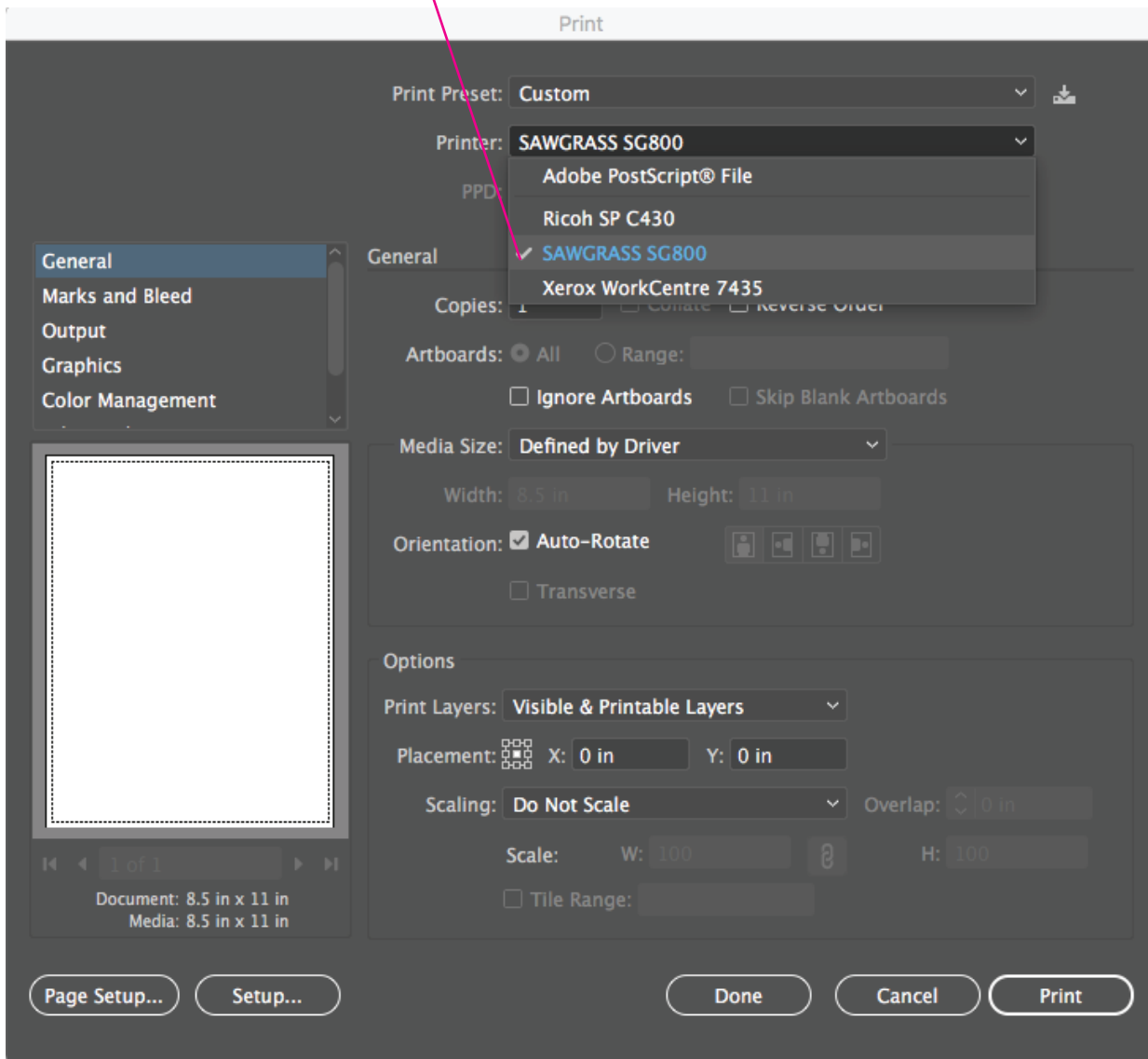


When your file is ready to print, go to File and then Print.



PRINTING CONT.

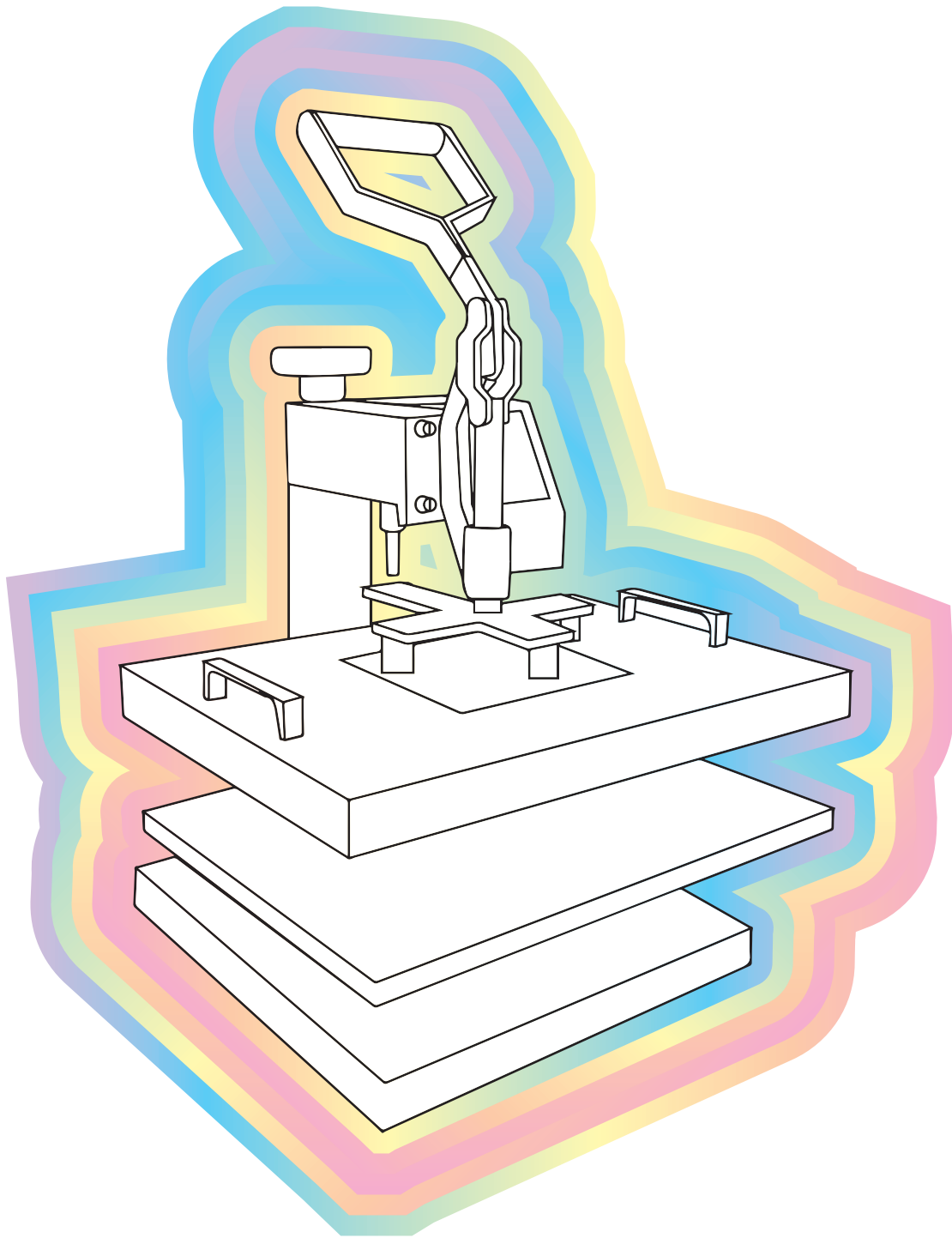
Make sure you select Sawgrass SG800 from the printer drop down.



Trim your image if necessary.

Follow heating instructions for your particular substrate (heat, time, pressure).

H E A T P R E S S

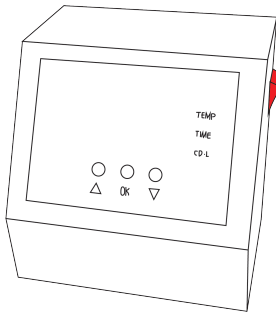


H E A T P R E S S

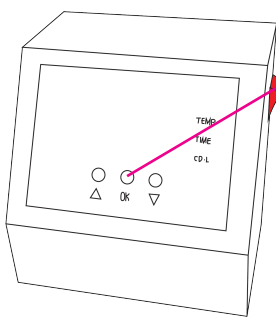
Determine which heat press you will be using—flat, mug, hat, etc.

If necessary, change out the heat press by unscrewing, removing, and replacing the cords with the one you would like to use.

Turn on heat press by pressing the red switch on the side.

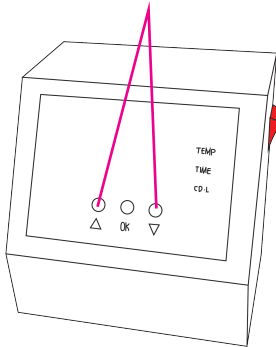


The screen will show OFF. Press OK.



The screen will then display F°. Press OK again.

Use the arrows to adjust the heat press to the correct temperature for your materials then press OK.



The screen will display the amount of time to heat.

Use the arrows to adjust the time in seconds for the heat press to run then press OK.

The screen will display LO until the press warms up to the correct temperature.

To adjust the pressure, turn the knob at the top of the machine for the flatbed press or the ridged knob on the mug press.

Turn the knob one full rotation counterclockwise to get light pressure; turn the knob one full rotation clockwise to get heavy pressure.

The pressure is usually set to medium.

PRESSING MATERIALS

Vinyl —

Place vinyl onto your material with the carrier sheet facing up.



Tape down with heat-proof tape if necessary.

Place all materials in heat press and press down handle completely

Let the timer run out and then release the handle

Take your materials out and peel hot or cold depending on your material settings.

Dye sublimation paper —

Place your image ink side down onto your material.



Tape down with heat proof tape to hold in place.

Place all materials in heat press and press down handle completely.

Let the timer run out and then release the handle.

Take your materials out and peel hot or cold depending on your material settings.

The heat press is hot! Your materials will be hot when you remove them. Be careful.